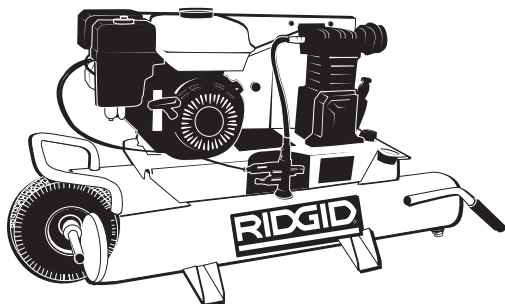


# **GP90135 OPERATOR'S MANUAL**



## **WHEELBARROW AIR COMPRESSOR**

### **⚠WARNING:**

**To reduce the risk of injury, the user must read and understand the Operator's Manual before using this product.**

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# Safety Instructions

This manual contains information that is very important to know and understand. This information is provided for SAFETY and to PREVENT EQUIPMENT PROBLEMS. To help recognize this information, observe the following symbols.

## Safety Signal Words

### ⚠DANGER:

Danger indicates an imminently hazardous situation which, if not avoided, **WILL** result in death or serious injury.

### ⚠WARNING:

Warning indicates a potentially hazardous situation which, if not avoided, **COULD** result in death or serious injury.

### ⚠CAUTION:


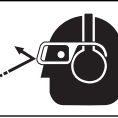
Caution indicates a potentially hazardous situation which, if not avoided, **MAY** result in minor or moderate injury.

### NOTICE:

Notice indicates important information, that if not followed, may cause damage to equipment.

## Before Using the Air Compressor

Since the air compressor and other components (pump, spray guns, filters, lubricators, hoses, etc.) used make up a high pressure pumping system, the following safety precautions must be observed at all times:

1. Read all manuals included with this product carefully. Be thoroughly familiar with the controls and the proper use of the equipment. 
2. Follow all local safety codes as well as the United States Occupational Safety and Health Act (OSHA).
3. Only persons well acquainted with these rules of safe operation should be allowed to use the compressor.
4. Keep visitors away and NEVER allow children in the work area.
5. Wear safety glasses (meeting ANSI Z87.1 or in Canada CSA Z94.3-99) and use hearing protection when operating the pump or unit. Everyday glasses are not safety glasses. 
6. Do not stand on or use the pump or unit as a handhold.

7. Before each use, inspect compressed air system, fuel system and electrical components for signs of damage, deterioration, weakness or leakage. Repair or replace defective items before using.
8. Check all fasteners at frequent intervals for proper tightness.

### ⚠WARNING:

**Never operate compressor without a beltguard. Compressors can start automatically without warning. Personal injury or property damage could occur from contact with moving parts.**



9. Do not wear loose clothing or jewelry that will get caught in the moving parts of the unit.

### ⚠CAUTION:


**Compressor parts may be hot even if the unit is stopped.**



# Safety Instructions (continued)

- 10. Keep fingers away from a running compressor; fast moving and hot parts will cause injury and/or burns.
- 11. If the equipment should start to vibrate abnormally, STOP the engine/motor and check immediately for the cause. Vibration is generally a warning of trouble.


**⚠WARNING:**  
**NEVER refuel a running or hot engine. Explosive fuel can cause fires and severe burns. Avoid over-filling fuel tank.**



- 12. Check fuel level before starting the engine. Do not fill the gas tank indoors. Wipe off any spilled gas before starting the engine.


**⚠DANGER:**  
**Gasoline vapor is highly flammable. Refill outdoors or only in well ventilated areas. Do not store, spill or use gasoline near an open flame or heat devices such as a stove, furnace, or water heater, which utilize a pilot light, or any device that can create a spark. If gasoline is accidentally spilled, move unit away from the spill area and avoid creating any source of ignition until gasoline vapors have dissipated.**

**⚠WARNING:**  
**Motors, electrical equipment and controls can cause electrical arcs that will ignite a flammable gas or vapor. Never operate or**



**repair in or near a flammable gas or vapor. Never store flammable liquids or gases in the vicinity of the compressor.**

**⚠WARNING:**  
**Carbon monoxide can cause severe nausea, fainting or death. Do not operate unit inside a closed building or a poorly ventilated area.**




- 13. To reduce fire hazard, keep engine/motor exterior free of oil, solvent, or excessive grease.

**⚠WARNING:**  
**Never remove or attempt to adjust safety valve. Keep safety valve free from paint and other accumulations.**

- 14. Do not tamper with governor setting on engine. Overspeeding the unit severely shortens engine life and may also be very hazardous.

**⚠DANGER:**  
**Never attempt to repair or modify a tank! Welding, drilling or any other modification will weaken the tank resulting in damage from rupture or explosion. Always replace worn or damaged tanks.**



- 15. Tanks rust from moisture build-up, which weakens the tank. Make sure to drain tank daily and inspect periodically for unsafe conditions such as rust formation and corrosion.

16. Fast moving air will stir up dust and debris which may be harmful. Release air slowly when draining moisture or depressurizing the compressor system.
17. STOP the engine whenever leaving the work area, before cleaning, making repairs or inspections. When cleaning,
18. Allow engine to cool before storing.

---

## Spraying Precautions

### **▲WARNING:**

**Do not spray flammable materials in vicinity of open flame or near ignition sources including the compressor unit.**



19. Do not smoke when spraying paint, insecticides, or other flammable substances.
20. Use a face mask/respirator when spraying and spray in a well ventilated area to prevent health and fire hazards.
21. Do not direct paint or other sprayed material at the compressor. Locate compressor as far away from the spraying area as possible to minimize overspray accumulation on the compressor.
22. When spraying or cleaning with solvents or toxic chemicals, follow the instructions provided by the chemical manufacturer.

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### **▲DANGER:**

#### ***Breathable Air Warning***

**This compressor/pump is not equipped and should not be used “as is” to supply breathing quality air. For any application of air for human consumption, the air compressor/pump will need to be fitted with suitable in-line safety and alarm equipment. This additional equipment is necessary to properly filter and purify the air to meet minimal specifications for Grade D breathing as described in Compressed Gas Association Commodity Specification G 7.1 - 1966, OSHA 29 CFR 1910. 134, and/or Canadian Standards Associations (CSA).**

#### **DISCLAIMER OF WARRANTIES**

**In the event the compressor is used for the purpose of breathing air application and proper in-line safety and alarm equipment is not simultaneously used, existing warranties shall be voided, and Campbell Hausfeld disclaims any liability whatsoever for any loss, personal injury or damage.**

# Safety Instructions (continued)

## Warning Labels

Find and read all warning labels found on the air compressor shown below

**⚠ WARNING**

**DRAIN TANK EVERY DAY TO PREVENT CORROSION AND POSSIBLE INJURY DUE TO TANK DAMAGE.**

**⚠ AVERTISSEMENT**

**PURGER LE RESERVOIR QUOTIDIENNEMENT AFIN D'ÉVITER LA CORROSION ET LE RISQUE DE BLESSURES CAUSE PAR LE DOMMAGE AU RESERVOIR**

**⚠ ADVERTENCIA**

**DRENE EL TANQUE DIARIAMENTE PARA EVITAR QUE SE OXIDE Y EL RIESGO DE HERIDAS DEBIDO A UN TANQUE DANADO.**








**TO OPEN  
POUR OUVRIR  
PARA ABIR**

**VALVE BELOW  
AOUPEAU CI-DESSOUS  
VALVULA ABAJO**



DK724200AV 1003

⚠ WARNING	⚠ AVERTISSEMENT	⚠ ADVERTENCIA
 <p>• READ INSTRUCTION MANUAL BEFORE OPERATING.</p>	<p>• LIRE LE MANUEL D'UTILISATION AVANT DE FAIRE FONCTIONNER LE MODÈLE.</p>	<p>• LEA EL MANUAL DE INSTRUCCIONES ANTE DE OPERAR.</p>
 <p>• RISK OF FIRE OR EXPLOSION - DO NOT SPRAY COMBUSTIBLE/FLAMMABLE LIQUID IN A CONFINED AREA. SPRAY AREA MUST BE WELL VENTILATED. DO NOT SMOKE WHILE SPRAYING OR SPRAY WHERE SPARK OR FLAME IS PRESENT. ARCING PARTS - KEEP COMPRESSOR AT LEAST 20 FEET AWAY FROM SPRAYING AREA AND ALL EXPLOSIVE VAPORS.</p>	<p>• RISQUE D'INCENDIE OU D'EXPLOSION - NE PAS PULVERISER LES LIQUIDES COMBUSTIBLES/INFLAMMABLES DANS UN ENDRIT CLOS. L'ENDROIT DE PULVERISATION DOIT ÊTRE BIEN VENTILÉ. NE PAS FUMER PENDANT LA PULVERISATION NI PULVERISER DANS L'ENDROIT D'UNE FLAMME OU D'UNE ÉTINCELLE. PIÈCES QUI PROJettent DES ÉTINCELLES - GARDER LE COMPRESSEUR AU MOINS 6.1 M DE L'ENDROIT DE PULVERISATION ET DE TOUTES VAPEURS EXPLOSIVES.</p>	<p>• RIESGO DE INCENDIO O EXPLOSIÓN - NO ROCEE LIQUIDOS COMBUSTIBLES/INFLAMMABLES EN UN AREA ENCERRADA. EL AREA DE TRABAJO DEBE ESTAR BIEN VENTILADA. NO FUME MIENTRAS ESTE ROCIANDO NI ROCEE ESPERA DE CHISPAS O LLAMAS. PIEZAS QUE PRODUCEN ARCOS ELECTRICOS/MANTENGA EL COMPRESOR AL MENOS A 6.1 M DE DISTANCIA DEL AREA DONDE ESTE ROCIANDO O DE DONDE HAYA CUALQUIER TIPO DE VAPORES EXPLOSIVOS.</p>
 <p>• RISK OF INJURY - DO NOT DIRECT AIR STREAM AT BODY. USE EYE PROTECTION. COMPRESSOR STARTS AUTOMATICALLY. MOVING PARTS. DO NOT TOUCH. KEEP GUARDS IN PLACE. COMPRESSOR DOES NOT SUPPLY BREATHABLE AIR.</p>	<p>• RISQUE DE BLESSURE - NE PAS DIRIGER LE JET D'AIR VERS VOTRE CORPS. UTILISER LA PROTECTION OCULAIRE. LE COMPRESSEUR SE DÉMARCHE AUTOMATIQUEMENT. PIÈCES MOBILES NY TOUCHEZ PAS. GARDER LES APPAREILS PROTECTEURS EN PLACE. LE COMPRESSEUR NE FOURNIT PAS DE L'AIR RESPIRABLE.</p>	<p>• RIESGO DE HERIDAS - NO DIRIJA EL FLUJO DE AIRE DIRECTAMENTE AL CUERPO. PROTÉJASE LA VISTA. EL COMPRESOR SE ENCIENDE AUTOMÁTICAMENTE. PIEZAS QUE SE MUEVEN, NO LAS TOQUE. MANTÉNGALAS PROTEGIDAS. EL COMPRESOR NO LE SUMINISTRA AIRE RESPIRABLE.</p>
 <p>• RISK OF BURSTING - DO NOT ADJUST REGULATOR TO RESULT IN OUTPUT PRESSURE GREATER THAN MARKED MAXIMUM PRESSURE OF ATTACHMENT. IF A REGULATOR HAS NOT BEEN INSTALLED, USE ONLY ATTACHMENT RATED AT 200 PSI OR HIGHER. DO NOT WELD ON OR REPAIR TANK - REPLACE. DO NOT OPERATE WITHOUT PROPER ASME SAFETY VALVE IN PLACE.</p>	<p>• RISQUE D'ÉCLATEMENT - NE PAS AJUSTER LE RÉGULATEUR AFIN D'OBTENIR UNE PRESSION DE DÉCHARGE PLUS ÉLEVÉE QUE LA PRESSION MAXIMUM DE L'ACCESSOIRE. S'IL N'Y A PAS DE RÉGULATEUR, UTILISER SEULEMENT LES ACCESSOIRES QUI SONT CLASSIFIÉS À 1379 kPa OU PLUS. NE PAS SOUDER SUR/NI RÉPARER LE RESERVOIR - LE REMPLACER NE PAS FAIRE FONCTIONNER SANS QU'IL Y AIT UNE SOUPEPE DE SÛRETÉ ASME EN PLACE.</p>	<p>• RIESGO DE EXPLOSIÓN - NO AJUSTE EL REGULADOR PARA OBTENER UNA PRESION DE SALIDA SUPERIOR A LA INDICADA COMO PRESION MAXIMA DEL ACCESORIO. SI NO HA INSTALADO UN REGULADOR, USE SOLO ACCESORIOS DISEÑADOS PARA PRESIONES DE 13.8 BAR O MÁS. NO SUELDE NI REPAIRE EL TANQUE - REEMPLACÉLO. NO LO OPERE SIN HABERLE INSTALADO UNA VALVULA DE SEGURIDAD ASME ADECUADA.</p>
 <p>• RISK OF ELECTRICAL SHOCK - HAZARDOUS VOLTAGE. DISCONNECT FROM POWER SOURCE BEFORE SERVICING. COMPRESSOR MUST BE GROUNDED. DO NOT USE GROUNDING ADAPTORS. DO NOT EXPOSE TO RAIN. STORE INDOORS.</p>	<p>• RISQUE DE SECOURS ÉLECTRIQUE - TENSION HASARDEUSE. DÉBRANCHER DE LA SOURCE DE PUISSANCE AVANT DE PROCÉDER À L'ENTRETIEN. LE COMPRESSEUR DOIT ÊTRE MIS À LA TERRE. NE PAS UTILISER DES ADAPTATEURS DE MISE À LA TERRE. NE PAS EXPOSER À LA PLUIE. L'ENTREPOSER À L'INTÉRIEUR.</p>	<p>• RIESGO DE CHOQUE ELÉCTRICO - VOLTAJE PELIGROSO. DESCONECTELO DEL TOMACORRIENTES ANTES DE DARLE SERVICIO. EL COMPRESOR SE DEBE CONECTAR A TIERRA. NO USE ADAPTADORES PARA CONECTARLO A TIERRA. NO LO DEJE A LA INTemperIE. ALMACÉNELO BAJO TECHO.</p>
<p>IF CONNECTED TO A CIRCUIT PROTECTED BY FUSIBLES, USE TIME-DELAY FUSE MARKED "D".</p>	<p>SI BRANCHÉ À UN CIRCUIT PROTÉGÉ PAR DES FUSIBLES, UTILISE UNE FUSIBLE À RETARDÉMENT MARQUÉE "D".</p>	<p>SI LO CONECTA A UN CIRCUITO PROTEGIDO CON FUSIBLES, USE FUSIBLES DE ACCIÓN RETARDADA TIPO "D".</p>
<p>COMPLIES WITH CCR462 (L)2.</p>	<p>SE CONFORME AU CCR462 (L)2.</p>	<p>CUMPLE CON LAS ESPECIFICACIONES CCR462 (L)2. <span style="float: right; font-size: x-small;">DK724200AV 10</span></p>

# Glossary of Terms

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## **ASME Safety Valve**

A safety valve that automatically releases the air if the air receiver (tank) pressure exceeds the preset maximum.

## **PSI (Pounds per Square Inch)**

Measurement of the pressure exerted by the force of the air. The actual psi output is measured by a pressure gauge on the compressor

## **SCFM (Standard Cubic Feet per Minute)**

Sometimes called CFM (Cubic Feet per Minute). Measurement of air volume delivered by the compressor.

## **Air Delivery**

A combination of psi and SCFM. The air delivery required by a tool is stated as (number) SCFM at (number) psi. The combination of these figures determines what size unit is needed.

## **Air Tank Capacity**

The volume of air stored in the tank and available for immediate use. A large tank allows the intermittent use of an air tool with an air requirement higher than the compressor's rated delivery.

## **Regulator**

A control that adjusts the line pressure to the proper amount needed to operate spray guns and air tools.

## **Tank Pressure Gauge**

Indicates tank pressure in psi.

## **Line Pressure Gauge**

Displays the current line pressures. It is regulated by the regulator knob.

## **Cut-in/Cut-off Pressure**

Specific psi at which a compressor starts and stops while refilling the air tank.

# Unpacking and Checking Contents

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1. Remove the air compressor from the carton.
2. Place the compressor on a secure, stationary work surface and look it over carefully.

## **▲WARNING:**

**Do not operate unit if damaged during shipping, handling or use. Damage may result in bursting and cause injury or property damage.**

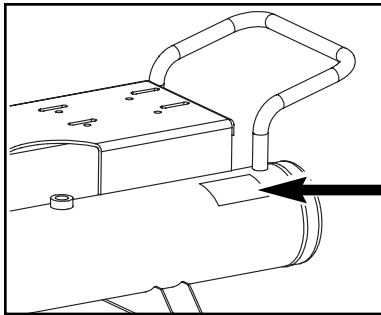
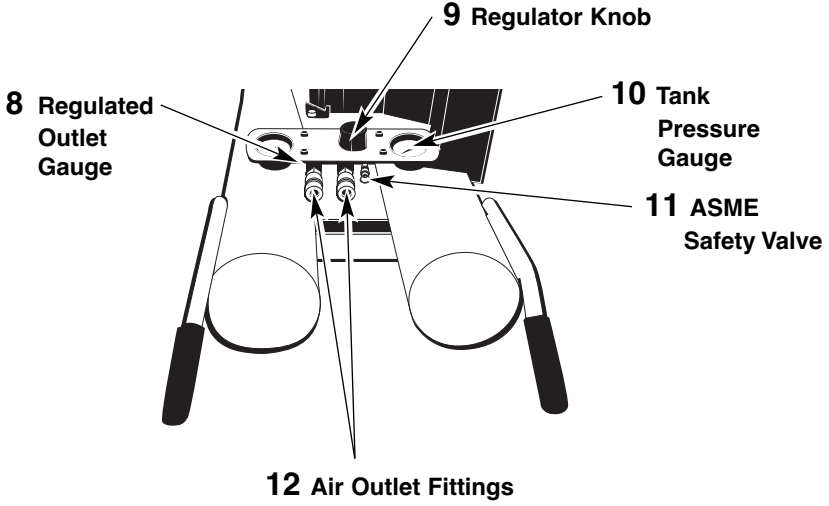
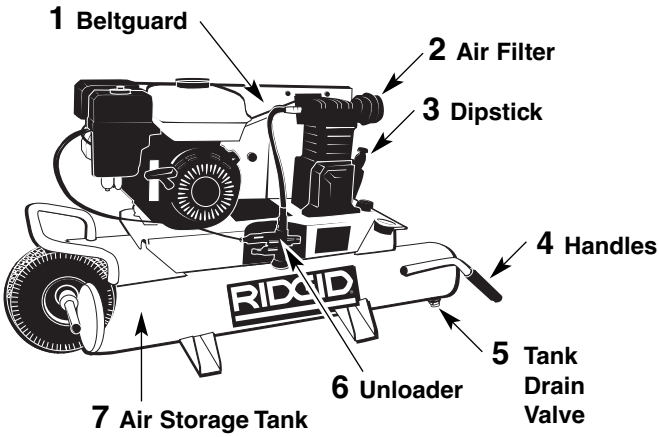
## **▲WARNING:**

**For your own safety, never operate unit until all assembly steps are complete and until you have read and understood the entire operator's manual.**

## **▲WARNING:**

**To reduce the risk of injury, if any parts are missing, do not attempt to assemble the air compressor until the missing parts are obtained and installed correctly.**

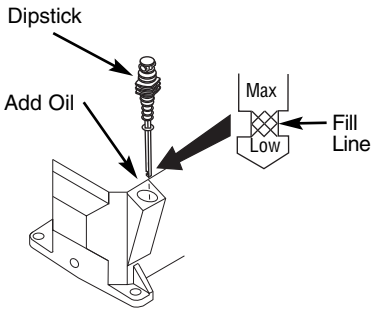
# Getting to Know Your Air Compressor



Model/Serial Number Decal



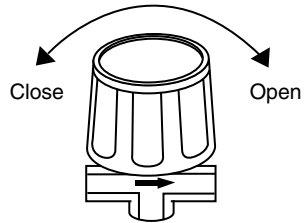
- 1. Belt Guard.** The belt guard encloses the pulleys and drive belt. It protects the user from moving parts and directs cooling air to the compressor pump.
- 2. Air Filter.** The air filter keeps dirt and debris from entering the compressor pump and reduces compressor noise.
- 3. Dipstick.** The dipstick measures the oil level in the compressor pump.



- 4. Handles.** Used to move the compressor.
- 5. Tank Drain Valve.** The tank drain valve allows moisture to be removed from the tank.  
NOTE: Each tank has its own tank drain valve.
- 6. Unloader.** The unloader controls the engine rpm. When loaded, the engine will run at maximum operating speed and air will enter the tank. When unloaded, the engine will slow to an idle and air will vent to atmosphere.
- 7. Air Storage Tanks.** The tanks store air for later use.

- 8. Regulated Outlet Gauge.** This gauge shows at-a-glance, air pressure at outlet. Air pressure is measured in pounds per square inch (PSI). Most tools have maximum pressure ratings. Never exceed the maximum pressure rating of the tool you are using. Be sure this gauge reads ZERO before changing air tools or disconnecting hose from outlet.

- 9. Regulator Knob.** This knob controls air pressure to an air operated tool or paint spray gun. Turning the knob clockwise increases air pressure at the outlet. Turning counterclockwise will lower air pressure at the outlet. Fully counterclockwise will shut off the flow of air completely.



- 10. Tank Pressure Gauge.** Gauge shows pressure in air receiver indicating compressor is building pressure properly.
- 11. ASME Safety Valve.** This valve automatically releases air if the tank pressure exceeds the preset maximum.
- 12. Air Outlet Fittings.** These fittings are 1/4" universal-style quick connect fittings and allow rapid tool changes.

# Operating Your Air Compressor

---

## **NOTICE:**

**Before starting the compressor, thoroughly read all component instruction manuals, especially the engine manual.**

All lubricated compressor pumps discharge some condensed water and oil with the compressed air. Install appropriate water/oil removal equipment and controls as necessary for the intended application.

## **NOTICE:**

**Failure to install appropriate water/oil removal equipment may result in damage to machinery or workpiece.**

## **NOTICE:**

**Drain liquid from tank daily.**

## **⚠CAUTION:**

**Do not attach air tools to open end of the hose until start-up is completed and unit checks OK.**

---

## **Moisture in Compressed Air**

Moisture in compressed air will form into droplets as it comes from an air compressor pump. When humidity is high or when a compressor is in continuous use for an extended period of time, this moisture will collect in the tank. When using a paint spray or sandblast gun, this water will be carried from the tank through the hose, and out of the gun as droplets mixed with the spray material.

**IMPORTANT:** This condensation will cause water spots in a paint job, especially when spraying other than water based paints. If sandblasting, it will cause the sand to cake and clog the gun, rendering it ineffective.

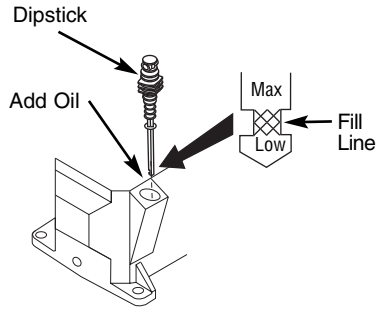
A filter in the air line, located as near to the gun as possible, will help eliminate this moisture.

## Lubrication

### **CAUTION:**

**THIS UNIT CONTAINS NO OIL!  
Follow lubrication instructions  
before operating compressor.**

Remove the dipstick/ breather and fill pump with 12 ounces of oil. Use single viscosity, ISO 100 (SAE 30), non-detergent compressor oil; or Mobil 1® 5W30 or 10W30 synthetic oil may also be used. See illustration for proper oil fill.

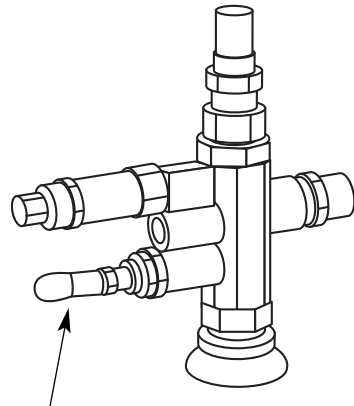


## Start-Up

### **NOTICE:**

**To ensure proper operation,  
unit must be on a level surface.**

1. Fill engine with oil and gasoline per instructions furnished with engine.
2. Remove the compressor dipstick breather and fill pump to the proper oil level.
3. Turn regulator knob counterclockwise to open air flow.
4. Turn manual unloader lever up to a horizontal position to allow the compressor pump to run without compressing air.



Manual Unloader Lever in the Unloaded Position

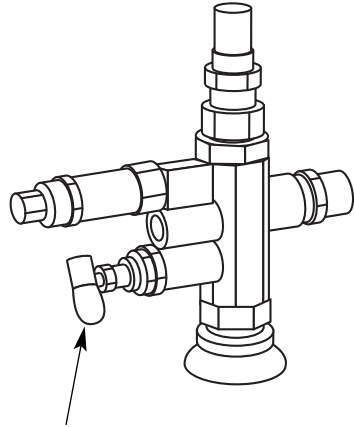
# Operating Your Air Compressor (continued)

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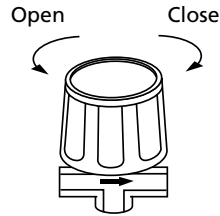
## To Start Gasoline Engine

5. Move the choke lever to the CHOKE position, turn the fuel lever ON, and turn the engine stop switch to the ON position.
6. Pull start grip lightly until resistance is felt, and then pull briskly.
7. As the engine warms up, gradually move the choke lever to the open position. See gas engine manual for more details.
8. Run the compressor unloaded for approximately 30 minutes to break in the pump.
9. After approximately 30 minutes, move the unloader lever down to the loaded position and turn the regulator knob clockwise. The compressor will begin to pump air into the tank.

When maximum tank pressure is reached, the compressor automatically unloads, bringing the engine to idle. The engine remains at idle until tank pressure falls to a preset level. The engine then accelerates and the compressor pumps additional air into the tank.



Manual Unloader Lever  
in the Loaded Position



# Maintenance

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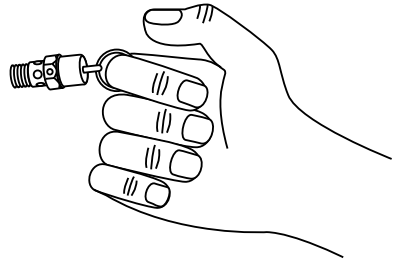
## **⚠WARNING:**

**Release all pressure from the system before attempting to install, service, relocate or perform any maintenance.**

## **⚠DANGER:**

**Do not attempt to tamper with the ASME safety valve!**

In order to maintain efficient operation of the compressor system, check the air filter weekly (per maintenance schedule), oil level and gasoline level before each use. The ASME safety valve should also be checked weekly. Pull ring on safety valve and allow the ring to snap back to normal position. This valve automatically releases air if the tank pressure exceeds the preset maximum. If air leaks after the ring has been released, or the valve is stuck and cannot be actuated by the ring, the ASME safety valve **MUST** be replaced.



With engine OFF, clean debris from engine, flywheel, tank, air lines and pump cooling fins.

---

## Maintenance Schedule

Operation	Daily	Weekly	Monthly	3 Months
Check Oil Level	●			
Drain Tank	●			
Check Air Filter		●		
Check Safety Valve		●		
Blow Dirt From Unit		●		
Check Belt Tightness			●	
Change Oil				●

## Maintenance (continued)

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### Tank

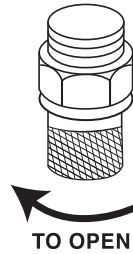
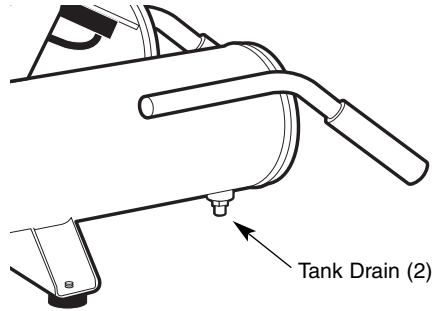
#### **⚠ DANGER:**

Never attempt to repair or modify a tank! Welding, drilling or any other modification will weaken the tank resulting in damage from rupture or explosion. Always replace worn, cracked or damaged tanks.

#### **NOTICE:**

Drain liquid from tanks daily.

The tanks should be carefully inspected at a minimum of once a year. Look for cracks forming near the welds. If a crack is detected, remove pressure from tank immediately and replace.



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### Filter Removal, Inspection and Replacement

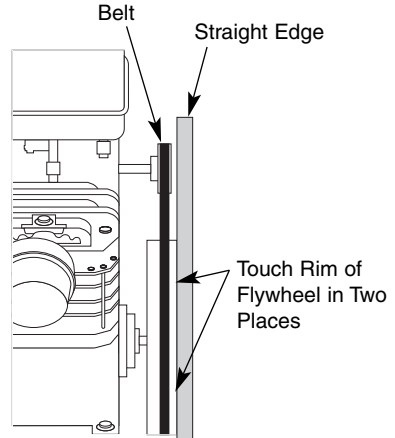
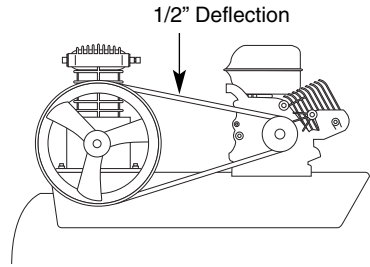
To change a filter, pull off the filter housing cover. If filter element is dirty, replace element or entire filter.

## Drive Belt

Belt stretch is a result of normal use. When properly adjusted, the belt deflects about 1/2" with five pounds of pressure applied midway between the engine pulley and pump.

To adjust drive belt tension:

1. Remove belt guard and loosen engine brace.
2. Loosen the four fasteners holding the engine to the baseplate.
3. Shift the engine in the proper direction. The belt must be properly aligned when adjustment is made.
4. To align belt, lay a straight edge against the face of the flywheel, touching the rim at two places.
5. Adjust flywheel or engine pulley so that the belt runs parallel to the straight edge.
6. Use a gear puller to move the pulley on the shaft and tighten fasteners.
7. Adjust brace and reinstall belt guard.



**Straight Edge Parallel With Belt**

---

## Storage

1. When not in use, hose and compressor should be stored in a cool, dry place.
2. Tanks should be drained of moisture.
3. Hose should be disconnected and hung with open ends down to allow any moisture to drain.

# Troubleshooting

## **⚠WARNING:**

**For your own safety do not try and run the air compressor while troubleshooting.**

TROUBLE	PROBABLE CAUSE	REMEDY
Low discharge pressure	<ol style="list-style-type: none"> <li>1. Air leaks</li> <li>2. Leaking valves</li> <li>3. Restricted air intake</li> <li>4. Slipping belts</li> <li>5. Blown gaskets</li> <li>6. Low compression</li> </ol>	<ol style="list-style-type: none"> <li>1. Listen for escaping air. Apply soap solution to all fittings and connections. Bubbles will appear at points of leakage. Tighten or replace leaking fittings or connections</li> <li>2. Remove head and inspect for valve breakage, weak valves, scored valve seats, etc. Replace defective parts and reassemble</li> </ol> <p><b>⚠CAUTION:</b>  <b>Be sure that the old head gasket is replaced with a new one each time the head is removed</b></p> <ol style="list-style-type: none"> <li>3. Clean the air filter element</li> <li>4. Loosen engine clamping bolts and move the engine in a direction away from the compressor, being sure that the engine pulley is perfectly aligned with the flywheel. Tighten engine clamping bolts. The belt should deflect about 1/2" under 5-lbs of force. Do not "roll" belts over pulleys</li> <li>5. Replace any gaskets proven faulty on inspection</li> <li>6. Low pressure can be due to worn rings and cylinder walls. Correction is made by replacing the rings, cylinders, and pistons as required</li> </ol>



<b>TROUBLE</b>	<b>PROBABLE CAUSE</b>	<b>REMEDY</b>
Overheating	<ol style="list-style-type: none"> <li>1. Poor ventilation</li> <li>2. Dirty cooling surfaces</li> </ol>	<ol style="list-style-type: none"> <li>1. Relocate the compressor to an area where an ample supply of cool, clean, dry and well-circulated air is available</li> <li>2. Clean the cooling surfaces of pump and motor/engine</li> </ol>
Excessive belt wear	<ol style="list-style-type: none"> <li>1. Pulley out of alignment</li> <li>2. Belt too loose or too tight</li> <li>3. Belt slipping</li> <li>4. Pulley wobbles</li> </ol>	<ol style="list-style-type: none"> <li>1. Realign engine pulley with compressor pulley</li> <li>2. Adjust tension (See Drive Belt Section)</li> <li>3. Adjust tension or replace belt (See Drive Belt Section)</li> <li>4. Check for worn crankshaft, keyway or pulley bore resulting from running the compressor or motor with loose pulleys. Check for bent pulleys or bent crankshaft</li> </ol>
Unit stalls	<ol style="list-style-type: none"> <li>1. Low engine idle</li> <li>2. Improper lubrication</li> <li>3. Low oil level</li> <li>4. Defective unloader valve</li> </ol>	<ol style="list-style-type: none"> <li>1. Increase idle, refer to engine manual for details</li> <li>2. See LUBRICATION, under Assembly</li> <li>3. Check oil level. Fill if necessary</li> <li>4. Replace</li> </ol>
Excessive noise (knocking)	<ol style="list-style-type: none"> <li>1. Loose engine or compressor pulley</li> <li>2. Lack of oil in crankcase</li> <li>3. Worn connecting rod</li> <li>4. Worn piston pin bushing</li> </ol>	<ol style="list-style-type: none"> <li>1. Loose engine or compressor pulleys are a very common cause of compressors knocking. Tighten pulley clamp bolts and set-screws</li> <li>2. Check for proper oil level; if low, check for possible damage to bearings. Dirty oil can cause excessive wear</li> <li>3. Replace connecting rod</li> <li>4. Remove piston assemblies from the compressor and inspect for excess wear. Replace excessively worn piston pin or pistons, as required</li> </ol>

# Troubleshooting

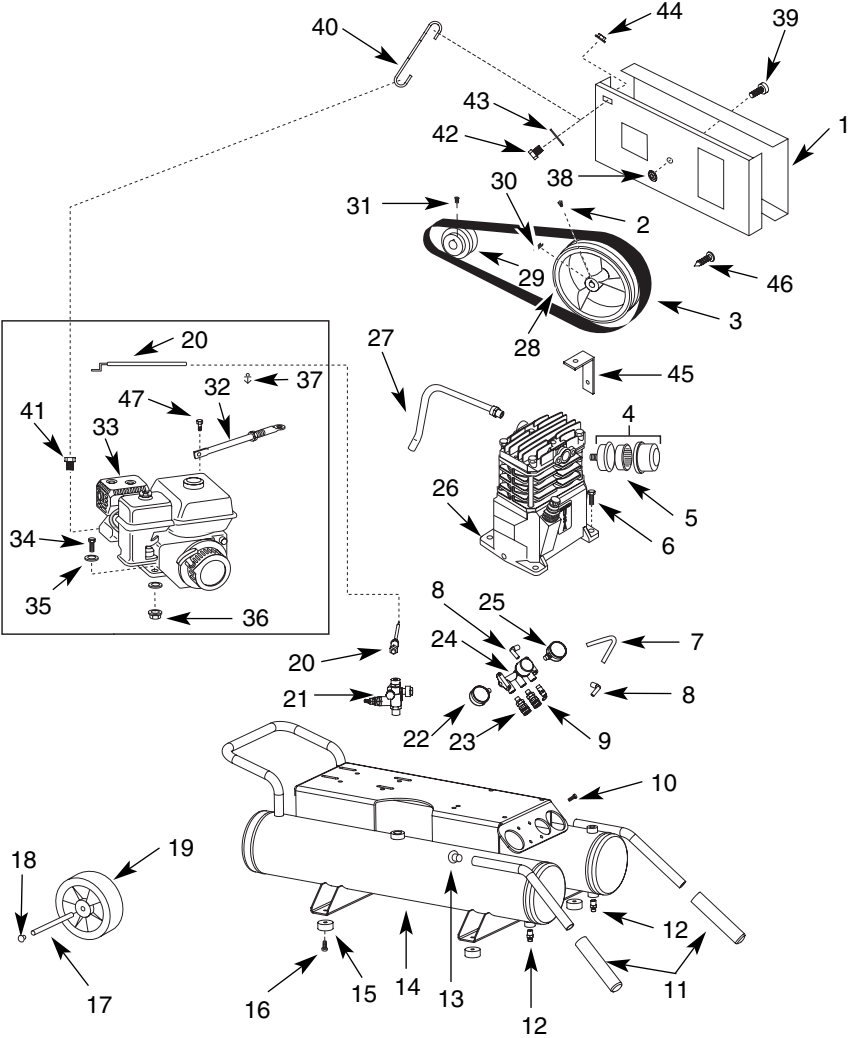
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TROUBLE	PROBABLE CAUSE	REMEDY
<p>Excessive noise (knocking) <i>Continued</i></p>	<p>5. Worn bearings</p> <p>6. Piston hitting the valve plate</p> <p>7. Noisy check valve</p>	<p>5. Replace worn bearings and change oil</p> <p>6. Remove the compressor head and valve plate and inspect for carbon deposits or other foreign matter on top of piston. Replace head and valve plate using new gasket</p> <p>7. Replace</p>
<p>Oil in the discharge air</p>	<p>1. Worn piston rings</p> <p>2. Compressor air intake restricted</p> <p>3. Restricted breather</p> <p>4. Excessive oil in compressor</p> <p>5. Wrong oil viscosity</p> <p>6. Connecting rod out of alignment</p>	<p>1. Replace with new rings</p> <p>2. Clean filter. Check for other restrictions in the intake system</p> <p>3. Clean and check breather for free operation</p> <p>4. Drain down to full level</p> <p>5. Use SAE 30 (ISO 100) non-detergent compressor oil</p> <p>6. Replace rod</p>

**Notes**

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# Repair Parts



# Repair Parts

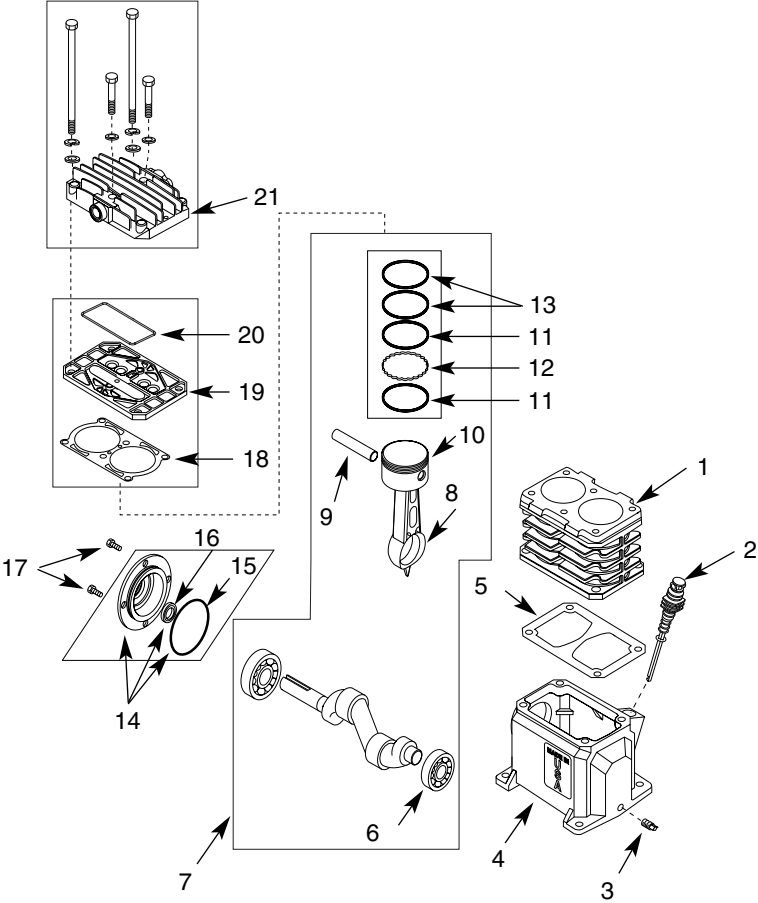
## For Repair Parts, Call 1-800-4-RIDGID

Please provide following information:

- Model number
- Serial number (if any)
- Part description and number as shown in parts list

Ref. No	Catalog Number	Part Number	Descriptions	Qty
1	17993	BG220901AJ	Belt guard assembly (includes 38-44)	1
2	17998	ST026200AV	Setscrew	1
3	18003	BT023100AV	Belt (4L510)	1
4	18008	ST073915AV	Filter assembly	1
5	18013	ST073916AV	Filter element	1
6	18018	ST070827AV	Screw	4
7	—	◆	Nylon tube	1
8	—	◆	Elbow fitting	2
9	17798	V-215106AV	ASME Safety valve	1
10	17783	ST071626AV	Torx screw	4
11	18028	ST160002AV	Handle grip	2
12	17913	D-1403	Drain valve	2
13	17918	ST073612AV	Plug	2
14	18033	AR053400OE	Tank	1
15	17853	ST158300AV	Rubber foot	4
16	18038	ST116400AV	Screw	4
17	18043	AA021800AV	Axle rod	1
18	18048	ST073613AV	Plug	2
19	18053	WAO05501AV	10" Pneumatic wheel	1
20	18058	CV006412AV	Throttle control	1
21	18063	ST128415AV	Throttle unloader	1
22	17878	GA016900AV	Gauge, outlet	1
23	17873	HF203300AV	Coupler	2
24	17793	WL024501AV	Regulator assy. (includes 22, 23 & 25)	1
25	17773	GA016901AV	Gauge, tank	1
26	18068	VT471400AJ	Pump	1
27	18073	ST186600AV	Discharge tube	1
28	18078	PU015900AV	Flywheel	1
29	18083	PU015400AV	Pulley	1
30	18088	KE000900AV	3/16" Key	1
31	18093	ST012200AV	Square head set screw	1
32	18098	BG208800AJ	Brace assembly	1
33	18103	NG002502AV	Engine	1
34	18108	ST070625AV	Hex head screw	4
35	18113	ST011200AV	Washer	8
36	18118	AL014000AV	Locknut	4
37	18123	ST164100AV	Wire retainer	1
38	20978	ST033500AV	3/8" Flange nut	1
39	20983	ST084704AV	3/8" Shoulder bolt	1
40	22788	BG210000AV	Beltguard bracket (motor)	1
41	22793	ST070674AV	5/16" - 24 x 1/2" Bolt	1
42	20423	ST016000AV	5/16" - 18 x 3/4" Screw	1
43	18113	ST011200AV	5/16" Washer	1
44	20428	ST146001AV	5/16" - 18 Nut	1
45	21003	BG220400AV	Beltguard bracket (pump)	1
46	21008	ST073278AV	Beltguard fastener	8
47	22783	ST076829AV	M8 - 1.25 x 30 Bolt	1
<b>REPAIR KITS</b>				
◆	22098	VT273500AJ	Tube kit	1

# Repair Parts



# Repair Parts

## For Repair Parts, Call 1-800-4-RIDGID

Please provide following information:

- Model number
- Serial number (if any)
- Part description and number as shown in parts list

Ref. No	Catalog Number	Part Number	Descriptions	Qty
1	18128	VT040700AG	Cylinder	1
2	18133	VT041700AJ	Dipstick breather	1
3	18138	ST022300AV	1/8" NPT oil drain plug	1
4	18143	VT040300AG	Crankcase	1
5	—	●	Crankcase gasket	1
6	18148	ST084202AV	Ball bearing	2
7	18153	VT040600AJ	Crankshaft assembly	1
8	18158	VT040100AG	Connecting rod	2
9	18163	VS001400AV	Piston pin	2
10 ▲	18168	TQ011900AG	Piston	2
11 ■	—	■	Oil ring	4
12 ■	—	■	Expander	2
13 ■	—	■	Ring	4
14	18173	VT040200AJ	Bearing cap assembly	1
15	—	●	O-ring	1
16 ●	18178	ST129700AV	Oil seal	1
17	18183	ST076840AV	M6-1.00 x 10 cap screw	4
18	—	●	Cylinder gasket	1
19	18188	VT470800AJ	Valve plate assembly	1
20	—	●	Valve plate gasket	1
21	18193	TQ900800AJ	Cylinder head & fasteners	1
<b>REPAIR KITS</b>				
●	18198	VT470900AJ	Gasket kit	1
■	18203	VT210400AJ	Piston ring set	1
▲	18208	VT005501AJ	Piston service kit	2



Catalog No. GP90135  
Model No. GP90135  
Serial No. \_\_\_\_\_  
The model and serial numbers may be found on your unit. You should record both model and serial number in a safe place for future use.

## RIDGID™ AIR COMPRESSOR LIMITED THREE YEAR WARRANTY

This product is manufactured by Campbell Hausfeld. The trademark is licensed from Ridgid, Inc. All warranty communications should be directed to RIDGID air compressor technical service at (toll free) 1-800-4-RIDGID.

### WHAT IS COVERED UNDER THE LIMITED THREE YEAR WARRANTY

This warranty covers all defects in workmanship or materials in this RIDGID air compressor for the three-year period from the date of purchase. This warranty is specific to this air compressor. Warranties for other RIDGID products may vary.

### HOW TO OBTAIN SERVICE

To obtain service for this RIDGID air compressor you must return it, freight prepaid, to a service center authorized to repair RIDGID air compressors. You may obtain the location of the service center nearest you by calling (toll free) 1-800-4-RIDGID or by logging on to the RIDGID website at [www.ridgid.com](http://www.ridgid.com). When requesting warranty service, you must present the proof of purchase documentation, which includes a date of purchase. The authorized service center will repair any faulty workmanship, and either repair or replace any defective part, at Campbell Hausfeld's option at no charge to you.

### WHAT IS NOT COVERED

This warranty applies only to the original purchaser at retail and may not be transferred. This warranty does not cover normal wear and tear or any malfunction, failure or defect resulting from misuse, abuse, neglect, alteration, modification or repair by other than a service center authorized to repair RIDGID branded air compressors. Expendable materials, such as oil, filters, etc. are not covered by this warranty. Gasoline engines and components are expressly excluded from coverage and you must comply with the warranty given by the engine manufacturer, which is supplied with the product. **CAMPBELL HAUSFELD MAKES NO WARRANTIES, REPRESENTATIONS OR PROMISES AS TO THE QUALITY OR PERFORMANCE OF ITS AIR COMPRESSORS OTHER THAN THOSE SPECIFICALLY STATED IN THIS WARRANTY. RIDGID, INC. MAKES NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING AS NOTED BELOW.**

### ADDITIONAL LIMITATIONS

To the extent permitted by applicable law, all implied warranties, including warranties of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE, are disclaimed. Any implied warranties, including warranties of merchantability or fitness for a particular purpose, that cannot be disclaimed under state law are limited to three years from the date of purchase. Campbell Hausfeld is not responsible for direct, indirect, incidental, special or consequential damages. Some states do not allow limitations on how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

### QUESTIONS OR COMMENTS

**CALL 1-800-4-RIDGID**

**[www.ridgid.com](http://www.ridgid.com)**

**Please have your Model Number and Serial Number on hand when calling.**